

Nutrient Management and Nutrient Recovery Thematic Network

Fertilizing products obtained from bioeconomy processes:
BioPhosphate (ID:192)
Biochar (ID:1571)

Edward Someus 3R-BioPhosphate Ltd. September 16, 2021

NUTRIMAN FARMER PLATFORM 3R technology based biochar cases



- **ID192:** High nutrient dense **Bio-Phosphate products** recovered from food grade animal bone grist with over 30% P2O5 content by "**3R" pyrolysis process at 850°C material core.**
- ID1571: Terra-Preta biochar product recovered from wood chips and processed by "3R" pyrolysis process at 450°C material core.
- ID193: 3R Recycle-Reuse-Reduce zero emission pyrolysis technology for phosphorus recovery from food grade animal bone grist for production of Bio-Phosphate products
 - https://nutriman.net/farmer-platform/product/id_192
 - https://nutriman.net/farmer-platform/technology/id_193
 - https://nutriman.net/farmer-platform/product/id_1571



INTRODUCTION of the vendor



- WHO we are: 3R-BioPhosphate Ltd. is a pyrolysis carbon refinery specialized deep-tech SME company since 1989, originally ALSTOM subsidy JV (Lang machine Works since 1870). CORE focus on:
 - Added value utilization of unexploited agricultural and food industrial biomass by-product streams by the new generation 3R Recycle-Recover-Reuse zero emission processing technology and product developments.
 - Recovery of the critical raw material Phosphorus from food grade animal bones
 - Conversion of science into industrial and commercial practice in EU wide dimension.

3R development & scaling up







<2010: pilot concept

(500 t/y)



>2010-2020: field demo

(1,000 t/y)



Industrialisation

2022: TRL9 international

(capacity = 20,800 t/y)

__<u>2021:</u> TRL8 regional

\$ scale up (capacity = 2,000 t/y)



What is TERRA PRETA BIOCHAR?

BIOCHAR MATERIAL is soil improver:

- Biomass origin carboniferous material,
- Authority permitted for lawfully marketing in different open ecological soil enhancement use and
- eco-safe carbon negative applications.

BIOCHAR PRODUCT have specific quality requirements and

- a labeled and full value chain safe product,
- with producers product responsibly guarantees,
- meet the EU/MS industrial and environmental norms/standards and EU CMC14.

Authority permits required + REACH

The Phosphorus Challenge



On this **Planet Earth natural Phosphorus content** in economical high concentration (above 30% P_2O_5 content) can be found in one substance **only**, that is the **apatite phosphate mineral**.

APATITE consisting two major natural forms:

35% P₂O₅

Mined mineral or soft rock-phosphate

Cadmium/Uranium

contaminated

chemically processed



ABC Animal Bone Char BioPhosphate

100% Bio

100% safe

Natural & Economical

Critical Raw Material (COM) 2020/474



Customer pain points



KEY PROBLEMS with mined mineral + soft rockphosphate = toxic contaminated

- Hazardous Cadmium + Uranium
- Low Cd/U resources depleted



KEY DRIVER to change:

new (EU)1009/2019 implemented from year >2022

Time to change into bio-based economy!

Cadmium EU limit bio cases <1.5 mg/kg!

new markets created & rapidly shaped!

SOLUTION = BioPhosphate key strategic product



Key Enabling Technology

ORGAN

- Recovered & RENEWABLE organic Phosphorus fertiliser, soil improver, growing media and special adsorbent.
- **UNIQUE CHARACTERISTICS:**
 - 35% P₂O₅ + 40 % CaO (92% mineral + 8% Carbon).

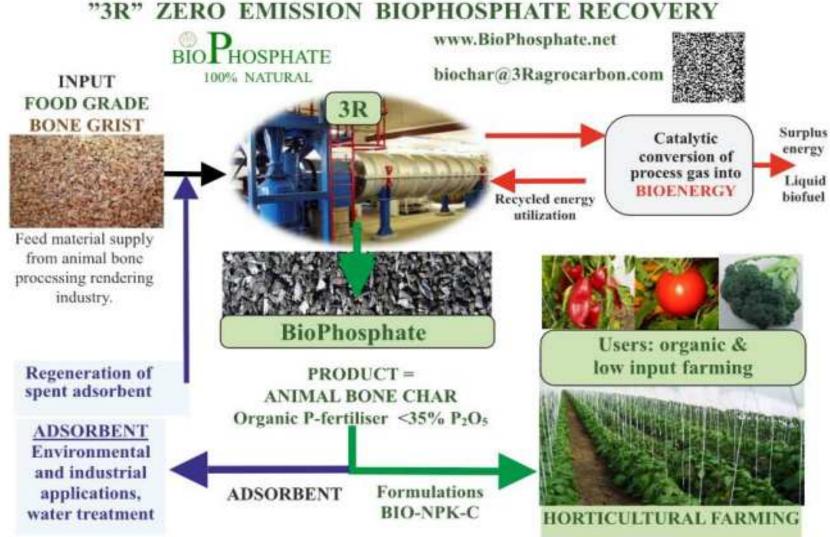
P product available that meet the new EU regulations >2022.

- Made from food grade category 3 cattle bones.
- BIO-NPK-C formulated as of Users need.
- No any contamination.
- Natural organic pure safe.
- CONCENTRATED & ECONOMICAL

Recommended dose: 0.2 t/ha - 1.5 t/ha.
 The Bio-Phosphate is the only concentrated organic and pure



Reductive thermochemical phosphorus recovery (ID 193)





Lawful applications as of EU 1009/2019, EU 515/2019, MS permits



ABC BioPhosphate safer - better - less costly

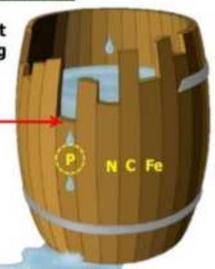
Product Function Category applications:

Leibig's Law of Minimum

"The nutrient present in the least relative amount is the limiting nutrient"

Limiting nutrient Phosphorus

"even if all but one of the essential elements be present, the absence of that one constituent renders the crop barren"



The Barrel concept

Mineral Phosphate fertilisers: Phosphorus use efficiency not more than 20%

PFC1: Solid organic fertilizer

PFC2: Liming material

PFC3: Organic soil improver

PFC4: Growing medium

PFC6: Plant biostimulant-microbial/non microbial

PFC7: Fertilizing product blend

Lawful applications meet

√ EU1009/2019

EU 515/2019

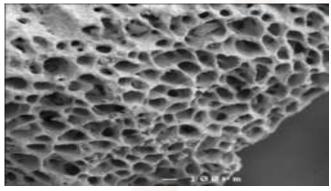
√ EU/MS - US - AU permits

√ Producer Responsibility

www.BioPhosphate.net



ID192 Proven field demonstrated IT – IL - DE - NL - DK - SI - ES - HU - IRL - UK









International tests in different conditions, drought tolerance test









High food safety and security



Successful in different and wide range of climatic & soil conditions

ID192: USP Unique Selling Points





- Prime EU Markets: DE, FR, IT, ES, A, CH.
- EU organic farm land: 15 M ha (7.2%)
- EU organic sales: >€37 Billion/year.
- Organic fruits/vegetables: >35%.
- Organic sales growth: >11%/year.

USER BENEFITS:

- ✓ Fully organic certified
- ✓ Yield improvement: >10%
- ✓ Improved fruit quality: >50%
- ✓ Decreased production costs by 15% 25%.

RESOURCE EFFICIENT

MARKET COMPETITIVE

FLEXIBLE FOR USERS

concentrated + pure + natural + User efficient + economical



BIO-PHOSPHATE PRODUCT (ID192) APPLICATION AUTHORITY PERMIT



- National Authority in Hungary: National Food Chan Safety Office
- MS Authority permit number: 6300/2407-2/2020 as of EU for horticultural applications & lawful marketing in the EU27. EC REACH >1000 t/y capacity: under progress. Meets the new EU Fertilising Products Regulation (EU 1009/2019) 2022 and EC Mutual Recognition Regulation 2019/515.
- REACH: under progress >1000 t/y







Edward SomeusUpcycling engineer

biochar@3Ragrocarbon.com https://www.BioPhosphate.net

The new enabling technologies and products opening new technical, economical and environmental ways.

The Stone Age did not end because of World run out of stones.

The Chemical Fertilizer Age will not end because we run out of chemical fertilizers.



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